

# Solargard® Acrythane

## Water-based acrylic urethane protective roof paint

### FEATURES

- Excellent color-retention
- Low Odor & Low VOC
- Multiple applications

### BENEFITS

- UV stable, color-rich coating with semi-gloss finish
- Perfect for odor-sensitive accounts
- Direct to aluminum, galvanized or steel roofs
- Color coat over Solargard 6083 and Solargard Hy-Build

### DESCRIPTION

Solargard Acrythane is a single component, water-based, acrylic urethane roof paint formulated to provide industrial performance with low VOC, and no odor. Solargard Acrythane is a protective roof paint that can be directly applied to specified substrates.

### BASIC USES

Solargard Acrythane is designed for direct-to-metal application. It can be used for exterior applications on aluminum, galvanized steel, and steel, in addition to Tremco's acrylic coatings line which includes Solargard Hy-Build, ICE Coating, and Solargard 6083.

### APPLICATION

**Preparation:** All surfaces are to be free of dirt, grease, oil, loose paint, loose rust, excess chalk, and other foreign matter, which could prevent proper adhesion. This is best accomplished using a high-pressure power wash of at least 2,000 psi. A surface cleaner shall be used to remove all grease or oily deposits. Smooth, hard, or glossy finishes should be scarified by sanding to create a surface profile. Allow surface to completely dry.

If metal panel finish is Kynar 500 or the roof/wall was previously coated, please contact the Tremco Roofing Technical Department for surface preparation recommendations.

**Application:** Refer to application specifications for additional information.

**Previously Coated:** Solargard Acrythane can be applied to surfaces in sound and good condition, which were previously coated with ICE Coating, Solargard Hy-Build, or Solargard 6083.

**Metal:** Scrape, wire brush, power wash, or power tool clean to remove loose rust, scale, and deteriorated coatings. Abrasive blast to a minimum Commercial Grade for more severe exposures. Prime all rust using Solargard Rust Primer WB.

Two coats of primer are required on abrasive blasted surfaces, and in some applications on welds.

If metal panel finish is Kynar 500, please contact the Technical Department for surface preparation recommendations.

Apply two coats of Solargard Acrythane. Spray application is recommended.

For additional information, refer to Solargard Acrythane Specifications.

**Brush:** Spray application is recommended. A good quality synthetic bristle brush can be used.

#### Air-Atomized Spray:

Method	Fluid Tip	Fluid Delivery	Atomizing Pressure
Pressure	.055-.070	12-16 oz/min	40-60 psi
Siphon	.055-.070	12-16 oz/min	40-60 psi
HVLP	.043-.070	12-16 oz/min	10 psi at tip

\*Air cap for highest pressure

### EQUIPMENT RECOMMENDATIONS

# Solargard® Acrythane

## EQUIPMENT RECOMMENDATIONS CONTINUED

## CLEAN UP

## CURE TIME

## COVERAGE

## LIMITATIONS

## PHYSICAL PROPERTIES

## MAINTENANCE

## PRECAUTIONS

## TECHNICAL SUPPORT

### Airless Spray:

Fluid Pressure	Fluid Tip	Filler Mesh
2000-3000 psi	0.013-0.017	100

Soap and water immediately after use.

30 minutes to touch. Min. 4 hours to recoat

Porosity, texture of surface, and specified dry-film thickness will dictate coverage.

### Coverage rates are as follows:

1 gal./200 - 250 sq. ft., 6 -8 wet mils per coat Do not exceed 8 wet mils in any one coat. Two coats required. See Solargard Acrythane specifications for additional information.

- Application temperature shall be above 50°F.
- Protect from freezing.
- Not intended for use in areas subject to vehicular traffic or where water continuously ponds.
- Do not apply when rain is imminent.
- Do not apply direct to Kynar metal finishes.

PROPERTY	TYPICAL VALUE	TEST METHOD
Pencil Hardness	2B	ASTM D 3363
Conical Flexibility	180° on 1/2" Mandrel	ASTM D 522
Cyclic Prohesion	2 cycles, 672 hours	ASTM D 5894
Blistering	10 per	ASTM D 714
Corrosion	10 per	ASTM D 1654
Rusting	10 per	ASTM D 610
Impact Resistance	00 lbs.	ASTM D 2794
Gloss @ 60°	40% - 50%	ASTM D 523
Accelerated Weathering	91% gloss retention	ASTM D 4587
Crosshatch Adhesion	5A	ASTM D 3359-87
Salt Spray Resistance	>800 hours	ASTM D B117, CRS, 30 day cure
Hiding Power	Excellent, 1850 sq. ft./9 wet mils	
Weight per Gallon	10.9 ± 0.2 lbs.	
Solids by Weight	55% ± 1%	
Solids by Volume	40% ± 1%	
Viscosity	85-90 KUs	
Recommended Dry Film Thickness	2.4 - 3.2 mils per coat	
Wet Film to Achieve DFT	6 - 8 mils per coat	
Practical Coverage @ Recommended DFT	200 - 250 sq ft/gal per coat	
Flashpoint	>212° F	

Your local Tremco Roofing sales representative can provide you with effective maintenance procedures which may vary, depending upon specific conditions. Periodic inspections, early repairs and preventative maintenance are all part of a sound roof program.

Users must read container labels and Safety Data Sheets for health and safety precautions prior to use.

Your local Tremco Roofing sales representative, working with the Technical Service Staff, can help analyze conditions and needs to develop recommendations for special applications.

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